

Date: Wednesday, 1/9/2008 2:04:05 PM
 User: David Duval

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D204-618-011
Job Number	: 36689		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D204618011
This Issue	: 1/9/2008	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: NCR279
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	: <i>N/A</i>
	Type : SMALL /MED FAB	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 1/16/2008
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D204618011	Heli-Access-Step
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Heli-Access-Step

Pull from stock:

Qty: *1* B *19026*

Qty: ___ B ___

Qty: ___ B ___

8/21/08 *(1)*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick the following and add to the kits

3.0	D2022101	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spacer

Qty 2 in each kit

B *25815*

4.0	AN411A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Qty 1 per kit

M *17774*

inside
cler for nuchos
8/1/08 *502*

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5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Remove qty 1 of the following, and re-stock

6.0 AN45A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Identify and re-stock

M 1698

8/1/9 SP (1x)

7.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

only 1 in stock & had the hardware already

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Re-package using the same Batch #

stock

Location

8/1/9 SP (1x)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)
D204618011

Job Completion



08-06-11

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9325	REV. A SHEET 1 OF 1
DATE 06.03.27	TITLE SPACER ADDITION		SCALE NTS
A	06.03.27	NEW ISSUE	

DART SERVICE INSTRUCTION

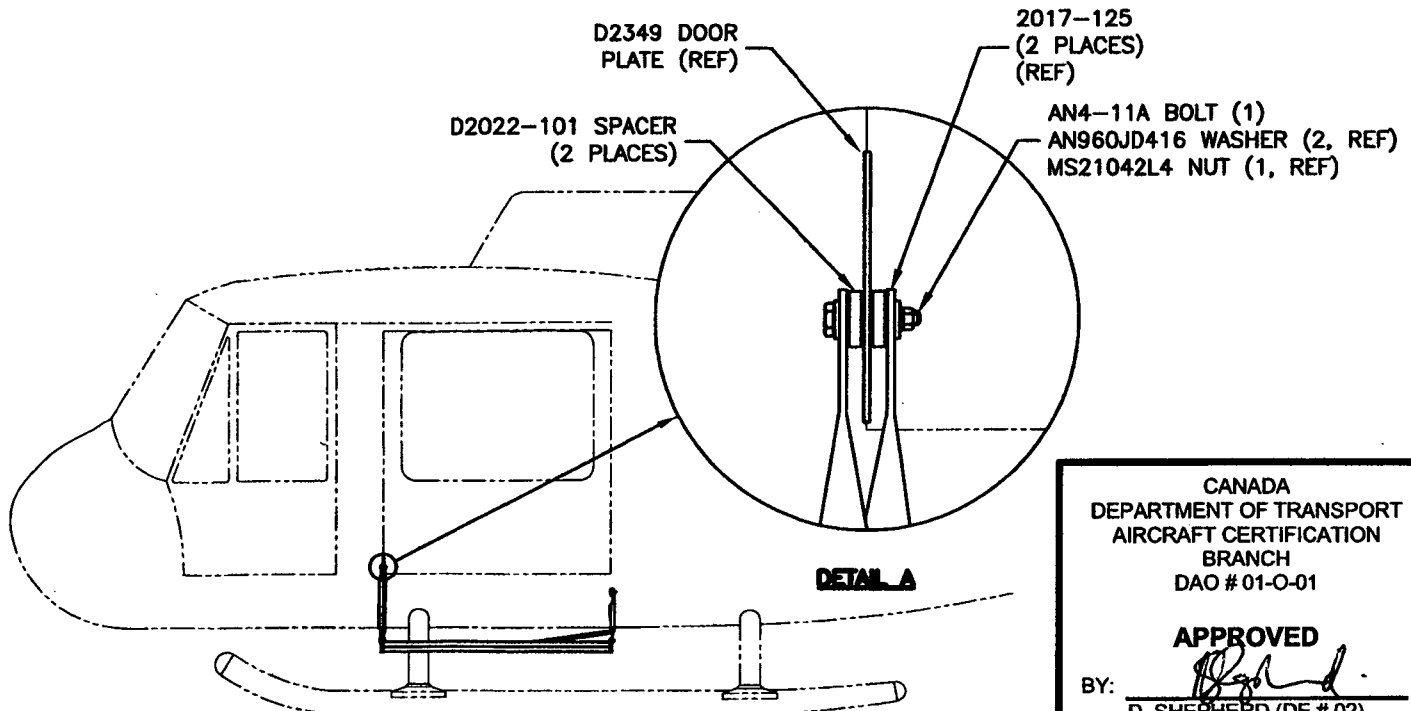
TO AMEND INSTALLATION DRAWING D204-618 REV. B
(REF. CANADIAN STC: SH91-40, FAA STC: SR00505NY)

FOR INSTALLATION OF D204-618-011/-012, IT IS NECESSARY TO ADD (2) D2022-101 SPACERS PER KIT TO INSTALL THE STEP. CONSEQUENTLY, LONGER BOLTS ARE NEEDED AS PER DETAIL A BELOW TO ALLOW THE INSTALLATION OF THE SPACERS. THIS CHANGE IS REQUIRED BECAUSE THE TUBE SECTION OF THE STRUTS INTERFERE WITH EACH OTHER BEFORE THE TABS CONTACT THE DOOR PLATE BRACKET.

REPLACE: QTY (1) AN4-5A BOLT

WITH: QTY (1) AN4-11A BOLT

ADD: QTY (2) D2022-101 SPACERS



D204-618-011 STEP, L/H SHOWN
D204-618-012 STEP, R/H, OPPOSITE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.03.27
CERT. NO.: SH91-40
ISSUE NO.: 2

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